





PERCY

European Strategic Cluster Partnership for PolymER reCYcling

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SWOT Analysis Synthesis

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Introduction

The objective of WP4 is to develop a joint internationalization strategy for the four consortium partners, to be executed after the project has ended, and an implementation road map. The primary objective of the PERCY strategy and the goal of the consortium partners is to ensure that European SMEs within the polymer industry access new global value chains, within recycling and eco-design, and to enable them to take a leading position globally in this field.

The development and later implementation of the strategy will intensify the cluster and business network collaboration across European countries and across sectorial boundaries.

The PERCY strategy will lead to international cluster cooperation in fields of polymers and eco-design towards third countries beyond Europe and notably in support of the emerging industries and markets development.

The specific objectives are to develop a joint Internationalization strategy containing:

- The internationalization strategy plan
- The implementation roadmap

The SWOT analysis will be performed on:

- the individual cluster partners including their member base
- the polymer industry in selected target countries
- eventual identified sectors/ markets
- the clusters and business networks in the selected countries that were the subject of the partner mission





Listing of SWOTs

Swot analysis of the plastic industry in PERCY's project partners countries

- Swot Analysis of The Plastic Processing Industry in Denmark– Including Plast Center Danmark Analysis
- Swot Analysis of The Plastic Processing Industry in The Slovak Republic (Sr) Including SPK Analysis
- Swot Analysis of The Plastic Processing Industry in France Including Polymeris Analysis
- Swot Analysis of The Plastic Processing Industry in Germany- Including Kunststoffdialog Analysis
- Synthesis of the Swot Analysis of The Plastic Industry in Percy's Project Partners Countries

Swot analysis of the plastic Industry in PERCY's project strategic countries

- Swot Analysis of The Plastic Industry in India Including Cluster Analysis
- Swot Analysis of The Plastic Processing Industry in Israel
- Swot Analysis of The Plastic Industry in Canada
- Swot Analysis of The Plastic Processing Industry in United States of America
- Synthesis of the Analysis of The Plastic Industry in Strategic Countries





SWOT ANALYSIS OF THE PLASTIC INDUSTRY IN PERCY'S PROJECT

PARTNERS COUNTRIES





SWOT ANALYSIS OF THE PLASTIC PROCESSING INDUSTRY IN DENMARK – INCLUDING PLAST CENTER DANMARK ANALYSIS

STRENGTHS	WEAKNESSES
The Danish plastic industry in genral	The Danish plastic industry in genral
 Approx. 300 companies of varying sizes – turnover in 2016 3.3 billion Euros. A very profitable business. 	 An industry with many SMEs who struggle to stay in business. They seem to have low margins.
- Large industry employing 1% of the entire Danish Workforce.	- Lack of companies with time and money to focus on innovative projects.
- Highly export oriented – 70% of the production is exported.	 Lack of willingness to cooperate with other companies in innovative pro- jects.
- Large and internationally oriented keyplaysers such as: Novo Nordisk, Vestas Wind Systems, LEGO, Coloplast, Velux, LM Windpower, Færch Plast and SP Group. Most of them are to be found on the list of the top 100 Danish enterprises.	 Reluctant to build up new business relations abroad. Many enterprises in the plastic industry see themselves as subsuppliers with no need to work abroad.
 Highly automated and digitalized industry. Therefore, this industry is targeted high end products. 	- Relatively few people employed due to automatization and digitalization.
	 Vulnerable due to high wages in Denmark.
 The workforce is highly educated (i.e. polymer engineers and workers with 4 years of vocational training – this vocational program has existed since 1988. 	 Problems with finding enough qualified employers in production and maintenance due to low unemployment rate in Denmark.





- Due to free entrance to the education system the Danish population is relatively highly educated.	 Limited cooperation between science and research and the private enterprises in the plastic industry. Difficult to attract academia to this industry, as it is situated outside the capital of Denmark.
OPPORTUNITIES	THREATS
The Danish plastic industry in general	The Danish plastic industry in genral
- Plastic consumption is increasing, as more metal parts are substituted with plastic parts.	- Fluctuating raw material prices.
- Active material development on a continued basis.	- Substitution of plastic with other materials.
- Due to the geopolitical situation makes economically feasible to move production back to Denmark.	- Ban of various single use products by 2025.
- Expanding global demand and consumption, especially in higher perfor- mance products.	- Extended producers' responsibility.
	- Overall negative attitude towards use of plastic.





STRENGTHS	WEAKNESSES
 The Danish plastic industry with a focus on recycling The Danish plastic industry is very dedicated to recycling of plastics and many initiatives are set up to replace the use of virgin plastic with recycled plastic. Very innovative plastic recycling industry dealing with mechanical as well as chemical recycling. A number of waste handling companies – owned by municipalities - are specialized in sorting plastic waste automatically. The municipalities and the waste handling companies ensure that the plastic waste is processed into pellets by the plastic recyclers. 	 The Danish plastic industry with a focus on recycling Most of the companies working with recycling of plastic in Denmark are very small and have limited funds. Low level of internationalization. The enterprises in the plastic industry are unlikely to apply for public funding of projects, for which reason the work is usually done by universities and RTOs. The scope of most of the projects are therefore very academic and with limited benefit to the participating companies – especially small recyclers.
 Many new initiatives have been started due to public funding possibilities targeted plastic recycling initiatives. 	
- Academia is involved in funded recycling projects, and a lot of research goes on at university level. In Denmark there are 6 universities with international standards.	
- The Danish government published in 2018 a specific action plan to reduce plastic waste. The Government has the vision that the consumption of plastic must be circular, and the entire value chain must be involved.	
 The Danish consumers must sort their waste and valuable fractions such as plastic is treated separately. 	





 No plastic waste is sent to landfill in Denmark. In Denmark a very well-established arrangement for deposit on bottles. 90% of all bottles are returned and recycled. The Danish population of 5.8 million people is among the wealthiest in the world – no. 21 on the list. The population is therefore concerned about the environment and willing to participate in the activities related to reduction of plastic waste. 	
OPPORTUNITIES	THREATS
 The Danish plastic industry with a focus on recycling Research and innovation within the field of plastic recycling is a priority of the Danish politicians. Politicians will impose higher taxes on incineration of plastics to encourage enterprises to recycle more plastic waste. Recycling of materials is on top of the political agenda. 	 The Danish plastic industry with a focus on recycling Fluctuating raw material prices – if the prices of virgin materials is too low makes recycling an even more difficult business. Substitution of plastic with other materials. Increased use of biodegradable plastics as they pollute the plastic waste stream.
- The public is getting more aware of the importance of recycling and the use of recyclable materials.	- Overall negative attitude towards use of plastic.
 The increasing cost of energy and of fossil-based fuels due to the geopolitical situation motivates enterprises to increase their emphasis on recycling of plastic – chemical as well as mechanical recycling. An increased willingness to pay extra for items made of recycled materials. The enterprises want a green profile. 	





STRENGTHS	WEAKNESSES
 The Danish plastic industry with a focus on the automotive industry There are approx. 100 Danish suppliers to the European automotive industry, and some of them are suppliers of technical plastic parts, but this is not a big segment of the Danish plastic industry. 	 The Danish plastic industry with a focus on the automotive industry No automotive industry in Denmark – only subsuppliers. Too littele effort put into becoming subsuppliers to the European automotive industry.
OPPORTUNITIES	THREATS
 The Danish plastic industry with a focus on the automotive industry Try to get more involved with the European automotive industry, as it is focused on using more polymers. 	The Danish plastic industry with a focus on the automotive industry - Entrance barriers that are very high and hard to overcome.





STRENGTHS	WEAKNESSES
Danish Materials Network, DMN, facilitated by Plast Center Danmark	Danish Materials Network, DMN, facilitated by Plast Center Danmark
DMN addresses the Danish plastic industry through its 90 members with special interest in polymers.	- Uncertain future due to no public base funding.
 Old (established in 2003) and very well-established network. Holds a database of approx. 2000 prospects. 	 Dependant on public funded projects. Fewer employees than in earlier days.
- DMN has knowledge of polymers and recycling of polymers at expert level.	- Relatively low membership fees.
- DMN builds bridges between industry and universities through project work. During the years DMN has run more than 75 development and research projects.	
 DMN makes matchmaking and networking events where the members meet. 20 – 25 events per year with 25-35 participants. 	
- DMN runs a number of courses every year with the aim of updating the member on specific topics. Every year 2-4 courses are offered to the member and others with interest in polymers.	
- DMN is involved in internationalization projects and events. Has so far been involved in 8 international projects, where the members are offered to participate.	
- Increasing experience with international projects and increasing interest from the members.	





 Specific focus on the European automotive industry through international events. 	
regarding polymers and project management and administration.	
OPPORTUNITIES	THREATS
Danish Materials Network, DMN, facilitated by Plast Center Danmark	Danish Materials Network, DMN, facilitated by Plast Center Danmark
- The 12 superclusters in Denmark were all supposed to include materials, but they do not, as they have no knowledge about this area. Many of them are therefore asking PCD/DMN for advice and assistance on issues related bereto	 No further public funding. No further public funding to be applied for.
 Good funding opportunities regarding plastic recycling projects both natio- nally and internationally. 	 No or too little interest in being a member of DMN. No or too little need for the services offered by PCD.
- New funding possibilities to be applied for by the end of 2023.	- Employees leaving the organization due to uncertainties.
- New round of basic funding for networks to be applied for in 2024.	
- Network activities targeted the European automotive industry.	





SWOT ANALYSIS OF THE PLASTIC PROCESSING INDUSTRY IN THE SLOVAK REPUBLIC (SR) - INCLUDING SPK ANALYSIS





STRENGTHS	WEAKNESSES
- Almost 60% of the GDP of the chemical industry in the SR is created in the	- Large companies producing plastic products for the automotive sector are
area of the Production of rubber and plastic products (59.2%).	companies exclusively with foreign capital, with their own development
- According to the achieved turnover , the sector of production of rubber and plastic products is in 5th place in the SR, but according to the achieved	departments and divisions, the results of which serve entire concerns but do not support cooperation with SMEs. They act as essentially closed entities .
- The plastics processing industry is predominantly a sector of small and	- Lack of companies focusing on new innovative projects , waste recovery or waste reuse in Slovakia.
medium-sized companies. More than 60% of the total sector is made up of SMEs.	- Limited cooperation between science, research and innovation at the central state level. Cooperation is transferred to a lower level, namely
- The largest companies that produce plastic products (they make up more	between R&D institutions and SMEs.
than 30%) are currently included in SK NACE in the motor vehicle production	- Low flexibility of R&D , which is paid from public funds, the lack of habit of
sector. They are in the first and second line (TIER 1 and TIER 2) suppliers for	SMEs to turn to R&D institutions paid from public funds (universities) in the
the automotive industry and have exclusively foreign or multinational capital.	field of innovation. SPK is trying to influence this long-lasting state of disinterest, or mistrust between universities and companies.
- More than 398 companies with more than 25 employees are registered by	- From 2015 to 2019, applied research recorded a significant reduction in the
SPK in its database. They include polymer producers, plastic processors,	share of total R&D, while in 2015 it accounted for 30.3% of the share of total
recycling companies, and associated industries such as fiber production, and 3D printing, but also companies for finishing operations in the plastics	R&D, in 2019 it accounted for only 23.4%. This also applies to the plastics sector.
industry – such as painting, plating, etc.	- In the SR, there are long-term difficulties in obtaining state subsidies or
- Since 2015, sorted collection in households and companies has been	grants for innovations, therefore the costs of innovations are mainly paid
introduced in the Slovak Republic and in 2019, sorted collection for	from private and not public sources. At a certain point, this slows down the
biodegradable waste was added.	implementation of innovations.





- From 2011 to 2020, the SR reduced the share of landfilling from 68% to 49%.	- Creation of a low number of jobs in the field of plastic processing industry with a higher added value. That is one of the reasons why qualified graduates
- The plastic processing sector is one of the key sectors in which automation and robotization already play a dominant role. Most of the companies were based from the beginning on top technologies and modern forms of work organization.	 leave for work abroad. Lack of qualified employees in the plastic processing industry – in production, but also maintenance - who would be able to ensure new or innovated production programs.
 Slovakia has a sufficient number of universities, several of which (mainly in technical and natural sciences) form a very good foundation for basic research as well as they are able to educate and train qualified graduates. Universities educating experts in the plastics processing industry, also being interested in cooperation with SMEs, are also very well technically equipped. In numbers, 5 key faculties from 3 universities in Slovakia are members of SPK. 	 Qualified and available workforce is needed for the operation of R&D centres – such as high-quality graduates of technical universities, able to think critically and innovatively. Many young people go to study abroad, where they have better job opportunities after graduation. Low promotion of innovative products from the plastic industry, recycled products or products from new materials. There is no tool for joint promotion of innovative or recycled products.
- The Slovak Academy of Sciences is the concentration of research and development of the Slovak Republic and is starting to get closer to the problems of practice through its institute – The Institute of Polymers with a large share in patents and other outputs protected by the intellectual property). The Institute of Polymers is also a member of the SPK.	 Very low real support for applied research in the SR. It is rather non-systemic, and information for SMEs is scarcely available. Low willingness to use existing public resources for research (corruption, lengthy and biased program management from organizations providing EU funds).
- SPK was created "from the bottom" (based on companies' needs and interests), 13 years ago, in order to solve the problem of training professional staff at the secondary school level. In 13 years, SPK became a partner representing primarily SMEs at the level of central state administration bodies.	- Bottle backup system not fully functioning - the network for collecting PET and cans was not fully developed. So far, only 3 companies are customers, and the return volume is high (in PET recycling there is no 1:1 ratio, meaning that from one old = one new product. Recycled material is added to a maximum of 30% in the new manufactured bottle).





- In 2021, SPK has achieved the ESCA Silver Label Cluster Certification.

- SPK is a **member of the Sectoral Council for Chemistry and Pharmacy**, which is the state's advisory body for the given sector. There SPK represents SMEs in the field of plastic processing, recycling companies, and entities in cooperating areas. SPK enforced 5 National Employment Standards for plastics processing, which serve to ensure formal, informal, and informal education.

- In 2020, on the basis of the SPK initiative and with the cooperation of Secondary vocational schools and member companies, the foundations of **3 new teaching and study fields** were laid. Within the V4 countries (CZ, PL, HU, SR), SR is the **only country with professional fields of study for the plastics industry**, which also includes the area of circular economy and is set to be **cross-sectoral** (cross-sectoral study fields: chemistry, mechanical engineering, electrical engineering, and environment) Currently, 5 Secondary vocational schools have the opportunity to teach new fields in SR.

-The **biodegradable and fully compostable material "NONOILEN"**, which is protected by a patent, has been developed in the Slovak Republic. SPK has been helping since 2012 in applied research and testing of this material using various technologies. At the same time, the company producing NONOILEN is a member of SPK. SPK members who tested NONOILEN have skills and experience beyond other companies.





OPPORTUNITIES	THREATS
- Among medium and large companies, approximately 11% of companies have exclusively Slovak capital . Medium-sized companies with Slovak capital are set to develop innovations, both in the plastic processing industry and in recycling and reuse of already consumed products in a different form. SPK regularly monitors these companies.	- Manufacturers of plastic products are primarily suppliers to the automotive industry (4 car factories in a 250 km radius). The production of packaging, which is predominant in Europe from the point of view of EU statistics, accounts for less than 30% of the production of plastic products in the SR – low diversification of production .
 In the SR, there is a wide range of support tools for R&D support (including also a weakness: it is non-systematic and often on a very small scale, and at the same time this information is not easily available for SMEs). A very strong network of accredited laboratories and testing facilities that also provide services to neighboring countries. In most cases, they are a good basis for applied research. 	- Low support for innovation in plastic companies - public resources for applied research are decreasing every year; SMEs are not in good shape in the area of innovation compared to other EU countries. There is a threat that the ideas of Slovak companies will be supported by foreign capital and Slovak companies may lose autonomy (<i>in some cases they might "sell intellectual property outputs to someone who will help these outputs get into practice"</i>).
 A strategic document has been adopted in the SR – "Waste Management Program of the Slovak Republic" for the years 2021 to 2025. This means a shift from material recovery to waste prevention. In this context, the Waste program focuses primarily on reuse, support for waste sorting at the source and recycling, better use of bioplastics, and also the introduction of the obligation to sort textile waste. At the beginning of June 2022, a document was adopted - "Overview of policy recommendations to stimulate circularity in production - Preparation of a circular economy roadmap and concept". Therefore, the circular economy is firmly embedded in strategic documents for the years 2023-2030 at the state level but also in all regions (document supported by OECD experts). 	- Innovation management from the state's point of view is "three-track" - which is very dangerous. Science and research is supported by the Ministry of Education, Science, Research and Sport of the Slovak Republic; innovations are under the auspices of the Ministry of Economy of the SR and R&D management at the regional level is under the auspices of the Ministry of Investments, Regional Development and Informatization of the SR. Science, research and innovation are still coordinated by the Office of the Government of the SR. In addition, the first two ministries created their own budget and contribution organizations to provide direct aid for science and research. The system created in this way is unclear and non-cooperative and results in not drawing public resources and not supporting good ideas.





- Slovakia signed up for the backup system for PET bottles and cans on	- The Slovak economy has a dual character. The main economical part is
January 1, 2022, and since then it is in practice. (Amendment of the Waste	formed by branches of multinational companies (MNCs), especially the 4
Act)	major car companies and consumer electronics manufacturers, which also
- Waste Act from 2015 - sorting of waste, biodegradable waste from 2019, an amendment to the law is being prepared from January 2024 - sorting of textile waste.	brought dozens of their own suppliers (large and medium-sized companies) with them. There is still a risk that MNCs branches may leave Slovakia with their suppliers and move to cheaper countries. (What happened with SONY, SAMSUNG)
 SPK is part of the working group at the level of the Ministry and relevant institutions involved in the collection, separation, and recycling of textile waste. In this role, SPK provides support for intersectoral cooperation. A document is in place favoring Green public procurement at the level of 	- Low related variety of key branches of the Slovak economy, such as engineering, consumer electronics, production of metals and metal products, production of plastic products, as well as the development of
the public and state sectors.	information and communication technologies.
-Solving the situation from weaknesses: lack of qualified employees in the plastic processing industry - SPK is involved in process of preparing a tool for sharing experts.	support of innovations. At the end of 2018, more than 50% of the allocated budget for challenges until 2020 had not been contracted. This creates assumptions that the budget for the Slovak Republic will continue to
- Solving the situation from weaknesses: lack of qualified and available	decrease.
workforce for the operation of R&D centers – SPK connecting university students directly with interesting companies while still studying.	 Missing state strategy in the area of R&D and cluster policy. Fragmentation and duplication of R&D support institutions.
- Solving the situation from weaknesses: Low promotion of innovative products from the plastic industry - SPK publishes an Innovation brochure , updated every year, and the number of companies being presented within it	- Unnecessarily high administrative burden of obtaining R&D support and bureaucracy of public and state administration.
is growing with every new edition. This brochure is brought with SPK representatives to every mission or meeting realized abroad.	- Unclear attitude of the government towards the energy recovery of plastics.





- State propaganda negatively focuses on all plastic products (mainly led by
environmental organizations that do not give another alternative) instead of
educational solutions for handling waste plastics or leading the population
to reduce the use of plastics, extend the life of plastics, etc.

Additional comments:

- The predominant technology in plastic processing is the **injection** and in recycling, it is **material recycling** (chemical recycling done by only one company and energy recovery by only 2 companies)
- The inclusion of manufacturers of plastic products in NACE creates a problem in tracking statistical data and analysis. They are classified in various sectors, while the largest companies are tracked in the sector "Production of motor vehicles".
- Rules for waste recovery facilities, especially for compositing plants, are part of the **existing legislation and the Waste Act** (from 2015). The introduction of a quality label for high-quality compost is also expected.
- A very well-developed network of composting facilities throughout the Slovak Republic. There were programs for municipalities and cities that financially supported the construction of composting facilities from EU funds.





SWOT ANALYSIS OF THE PLASTIC PROCESSING INDUSTRY IN FRANCE - INCLUDING POLYMERIS ANALYSIS

STRENGTHS	WEAKNESSES
- Polymeris cluster	- Polymeris cluster
 An interregional cluster with national dimension and European ambition, with more than 500 members 	- An economical model relatively weak
	- Members are mostly SMEs
 An ambitious strategy focused on industry for the future and Sustainable development, including the polymer recycling with numerous members involved or interested 	- The French plastic industry
	- An aging workforce, the plastics sector is struggling to recruit
- Has established a strong relationship between academic research and industry	 They are not sufficiently informed about all the calls of the projects and the funding support put in place by the French government
 A lot of european project engaged 	
- The French plastic industry	 SMEs and VSEs do not naturally call on the clusters to help them with their specific needs
 The French plastics market weighs more than 65 billion € with nearly 5000 companies, 48% of which are VSEs and 36% SMEs1 	 Many of the SMEs do not have the human and financial resources to carry out R&D projects
 France is the 3rd European producer of packaging with a turnover of 18,3 billions €, 38% of which concerns plastic packaging 	 Some of the SEMs do not have the 'culture' of collaborative project and often prefer to carry out their development projects internally

¹ polyvia.economie-la-plasturgie-en-france





 Many national programs have been set up by the French government to support the industrials in their innovation and circular economy strategy, for example: ORPLAST program launched since 2016, aims to support the plastic industrials in the incorporation of the recycled plastic in their process production, which has led to many collaborative projects between the actors of plastic value chain In addition to the regulations that will become increasingly restrictive, the awareness of French consumers of the climate crisis pushes the plastic industrials to propose more recycled packaging solution 	
- OPPORTUNITIES	- THREATS
 implication of the French government in the financing of competitiveness clusters for the next few years (2023 – 2026) 	 The surge in raw material prices combined with those of energy put industrials in a difficult state, some of them plan to reduce or even stop their production in the months to come2.
 The regulation requires the incorporation of recycled raw material in the manufacture of plastic products 	 70% of the rubber produced is intended for the automotive market, with the massive introduction of the electric vehicles, the French rubber
- The European directive 2018/852 imposes the recycling of the 50% of plastic waste packaging by 2025 and 55% by 2030.	industrials will be widely impacted
 Many regional and national calls for projects stimulating collaborative work between universities and industrials in order to propose new recyc- ling technologies and more efficient sorting. 	 The plastics and rubbers industrials are struggling to cope with the fast evolution of the regulations

² _proteger-certains-plasturgistes-envisagent-de-cesser-l-activité





- Structuring of the recycling sector, with the emergence of the new actors in the recycling and the valorization of the pre- and post-consumer plastic waste.	 Plastic's industrials come up against difficulties with the use of the recycled plastic as raw material in their process: the uncertain recycled plastic quality in terms of chemical substances, deposits still not enough to satisfy all the demand, its price which is often more expensive than that of the virgin raw material.
	- The multimaterial solution is often chosen to substitute plastic





SWOT ANALYSIS OF THE PLASTIC PROCESSING INDUSTRY IN GERMANY- INCLUDING KUNSTSTOFFDIALOG ANALYSIS

STRENGTHS	WEAKNESSES
- A regional cluster with 80 members	- General recycling companies are the dominating players in all parts of the
-19 years of experience, more than 50 projects	recycling markets (heavily) investing in pyrolizers
-Engaged in three European and numerous regional projects	- Margins of polymer companies acting as suppliers for the automotive
	industry are relatively weak
	- Members are mostly SMEs
OPPORTUNITIES	THREATS
- Research and Innovation are a priority of the European, German and	- Polymer sector and industry regularly accused of having a negative impact
regional policies	on environment
- Circular economy is a priority of both the government of the Federal State	- Member companies in the business of plastics and rubber recycling are
of Baden-Württemberg and Germany	being acquired by general recycling companies
- Recycling materials and especially polymers are a priority	- Crude oil-based polymers may (partly) be substituted by biopolymers (and
- Recycling is an alternative to the substitution of plastics by other materials	then recycling may no longer be a top priority)
- Merger at hand with other regional clusters in the fields of the automotive	
and metal working industries	





SWOT ANALYSIS OF THE PLASTIC INDUSTRY IN PERCY'S PROJECT PARTNERS COUNTRIES

STRENGTHS	WEAKNESSES
 Each partner cluster has an expert level knowledge of polymers and recycling of polymers. 	 An industry with many SMEs who struggle to stay in business. They seem to have low margins.
 Close connections with the members due to high level of knowledge regarding polymers, project management and administration. 	 Plastic and rubber industrials are struggling to cope with the fast evolution of regulation in terms of chemical substances, requirements for waste reduction and recyclability
- Each partner cluster is involved in many European and international projects increasing experience and interest from the members to participate. Also, clusters build bridges between industry and universities through project collaborations and promote innovation.	 SMEs often lack time and funding support to develop new innovative projects
- Strong plastic and rubber industry presence in each partner country.	 Lack of willingness to cooperate with other companies in innovative pro- jects.
- Automation and robotization play a dominant role in the rubber and plastic industry.	 Reluctant to build up new business relations abroad. Many enterprises in the plastic industry see themselves as subsuppliers with no need to work abroad.
- The rubber and plastic industry is targeted high end products because of the top technologies and modern forms of work organization.	 Limited cooperation between science and research and the private enter- prises in the plastic industry.
- The workforce is highly trained and educated.	The externises in the plastic inductory are unlikely to easily for mublic
- The plastic industry is very dedicated to recycling of plastics and many initiatives are set up to replace the use of virgin plastic with recycled plastic.	funding of projects, for which reason the work is usually done by univer- sities and RTOs.





 Very innovative plastic recycling industry dealing with mechanical as well as chemical recycling. 	 Many barriers still to be overcome in order to use more recycled plastic as raw material: (price and quality)
 Many new initiatives have been started due to public funding possibilities targeted plastic recycling initiatives. Academia is involved in funded recycling projects, and a lot of research goes on at university level. 	 Some polymers still technically difficult to recycle The management of plastic waste has not yet been standardized Dependance on public funded projects.
OPPORTUNITIES	THREATS
 In each partner country, research and innovation within the field of plastic recycling is a priority in national and regional policies. Great recycling market potential, in all partners countries recycling network are being set-up All partners countries are moving towards a landfill ban of recyclable plastic waste The increasing cost of energy and of fossil-based fuels motivates the governments involved to increase their emphasis on recycling of plastic. Good funding opportunities regarding plastic recycling projects both 	 Polymer sector and industry regularly accused of having a negative impact on environment. Overall negative attitude towards use of plastic. Substitution of plastic with other materials. Shortage of raw material due to the geopolitical framework The multimaterial solution is often chosen to substitute plastic Uncertainty of the implication of the national governments for the next few years. Low financial resources from EU funds.
nationally and internationally.	-Low financial resources from EU funds.
 Society's awareness, especially in Europe, of the environmental impact of the plastic waste. 	





 An increased willingness to pay extra for items made of recycled material, using recycled material can be a selling point for plastic's industrials
 The industrials in plastic sector tend to adopt more circular economy model
 Recycling is an alternative to the substitution of plastics by other materials.
- Cross-Industry cooperation.
- New funding possibilities to be applied (2023/2024)





SWOT ANALYSIS OF THE PLASTIC INDUSTRY IN PERCY'S PROJECT

STRATEGIC COUNTRIES





SWOT ANALYSIS OF THE PLASTIC INDUSTRY IN INDIA - INCLUDING CLUSTER ANALYSIS

STRENGTHS	WEAKNESSES
The Indian plastic industry in genral	The Indian plastic industry in genral
 A fast growing market with a growth rate twice as high as the rest of the Indian economy, where the main segments are automotive, packaging and electronics. 	 An industry dominated by small/medium scale enterprises. They hold nearly 85% of the market.
- Widespread usage of plastic products.	- Vulnerable due to labour shortage.
 Approx. 30,000 companies of varying sizes – total value in 2020 36.07 Bn Euros. A very profitable business. 	 Vulnerable due to poorly educated workforce. 11% of the population has a degree at graduate level or above. 70% of Indians with an engineerring- degree are not industrial employable! Every one in four persons is not literate.
 Large industry employing 4 mill people - less than 1 % of the entire Indian workforce of 467 Mn. 	- Low productivity.
 Highly export oriented – one of the world's largest exporters of plastic products. Plastic goods are exported to 150 countries mainly to Europe, Africa and Asia. 	 Lack of raw materials, as Indian raw material producers export their goods rather than supplying the domestic market.
	Therefore, heavily dependent on imported raw materials.
 Large and internationally oriented keyplaysers such as: Reliance Industries, Tipco Industries Ltd., Rajiv Plastics Ltd., Milacron India Pvt. Ltd., Borouge (India) Pvt Ltd., Haldia Petrochemicals, Milacron India Pvt. Ltd., LG 	- There is a nationwide power deficit and adequate power supply is needed.
Polymers India, Ineos Styrolution, Bhramaputra Cracker & Polymer Ltd, and DCM Shriram.	 Still a lot of old and obsolete equipment. However, the situation is improving.
 Established plastic parks - industrial zones devoted to plastic enterprises and its allies industries. It includes a whole range of companies required by the plastics processing community from material and machinery suppliers, 	- Lack of companies with time and money to focus on new innovative projects.





plastics processing companies, plastic recycling companies including waste management system.	- Lack of willingness to cooperate with other companies in innovative pro- jects.
- Foreign investment is allowed.	 Reluctant to build up new business relations abroad. Many enterprises in the plastic industry see themselves as subsuppliers with no need to work
- Lower wages compared with Europe.	abroad.
- Young population and therefore young workforce.	- Many formalities to overcome in relation to exports.
	- Limited cooperation between science and research and the private enter- prises in the plastic industry, and the policymakers.
	There should be a collective effort made by universities, research organi- zations, plastic manufacturers, and, most importantly, policymakers. They should collaborate and come up with ideas for renewable energy inte- gration and process optimisation.
	- The enterprises in the plastic industry are unlikely to apply for public funding of projects, for which reason the work is usually done by universities and RTOs. The scope of most of the projects are therefore very academic and with limited benefit to the participating companies.
	 India is not a startup-friendly nation The Indian government does not focus on raising top-notch technical talent
	and global business skills through "reverse brain-drain." Howver, initial efforts are made.





OPPORTUNITIES	THREATS
The Indian plastic industry in general	The Indian plastic industry in general
- Increase of investments through national capital participation and by at- tracting foreign companies to set up new companies in the country, or to cooperate with existing companies.	 Increasing prices on crude oil and indirectly on raw materials. Gradual disappearance of the reduced labour cost advantage.
- Increase in domestic market demand for plastic products.	- Insufficient foreign investments.

STRENGTHS	WEAKNESSES
The Indian plastic industry with a focus on recycling	The Indian plastic industry with a focus recycling
- Regarding recycling the Indian plastic industry is relatively immature.	- Lack of focus on recycling of plastic due to too low margins.
plastics among the 5,000 registered recyclers in India.	- Lack of sufficient amounts of good quality raw materials.
- The India Plastics Pact (IPP) has been signed under a collaboration between the World Wildlife fund, and the Confederation of Indian Industries. The	- Inconsistent collection and sorting.
IPP aims at a circular economy for plastics with innovative ways to eliminate, reuse or recycle the plastic packaging across the plastics value chain.	- Plastic recycling in India is very informal, where ragpickers sort out the waste and sell it to dealers. There are about 1,000 unregistered recycling units in India.
 Many new initiatives have been started in spite of no or limited public funding possibilities targeted plastic recycling initiatives. 	





- Academia is involved in funded recycling projects, and research goes on at university level.	 Some irregularities happen when government land is allocated for public recycling infrastructures. Only the largest investors are heard and not the informal sector with the good ideas. 40% of all plastic waste in India is sent to landfill. Rules and regulations must be more industrial friendly. Lack of coordination between authorities. Inconsistent policies and inconsistent implementation.
OPPORTUNITIES	THREATS
The Indian plastic industry with a focus on recycling	The Indian plastic industry with a focus on recycling
- Research and innovation within the field of plastic recycling is a priority of the Indian politicians.	- Substitution of plastic with other materials.
The multiplic is potating more surger of the importance of requiring and the	- Ban of various single use products by 2025.
use of recyclable materials.	- Overall negative perception towards use of plastic.
 The increasing cost of energy and of fossil-based fuels due to the geopo- litical situation motivate enterprises to increase emphasis on recycling of plastic – chemical as well as mechanical recycling. 	
 An increased willingness to pay extra for items made of recycled materials. The enterprises want a green profile. 	
 Extended Producer Responsibility on packaging was introduced in 2021 and gives many opportunities regarding development of new ideas. 	





STRENGTHS	WEAKNESSES
 The Indian plastic industry with a focus on the automotive industry The automobile industry is a huge driving force behind the growth of the Indian plastic industry. India is the second fastest growing consumer market for automotives in the world (after China). The automotive market in India is fast growing with reported annual growth rates of 10 – 11% during the last five years. 	 The Indian plastic industry with a focus on the automotive industry Increased competition from South Korea and China. Volatility in the fuel prices a very determinating factor for growth of this sector. Macroeconomic uncertainty.
OPPORTUNITIES	THREATS
The Indian plastic industry with a focus on the automotive industry - Increase in income level allowing for buying more new cars.	The Indian plastic industry with a focus on the automotive industry - Low labour productivity
- Increasing demand of cars in rural areas.	- High interests and high over heads make the production uncompetitive.
- Increasing demand for two-wheelers in rural areas.	- Inadequate and low investment in R&D.
- Viewed as a global hub for small cars.	- Supply chain infrastructural bottlenecks.
 National Automotive Testing and R&D Infrastructure Projects (NATRIP), a US\$ 400million initiative, aims to create the state-of-art dedicated testing, validation and R&D infrastructure across the country. 	 Multiple tax components in the cost of the vehicle. Lack of economies of scale.





STRENGTHS	WEAKNESSES
All India Plastics Manufacturers' Association, AIPMA	All India Plastics Manufacturers' Association, AIPMA
- The AIPMA is one of the largest and oldest Apex Bodies of the Plastic Industry in India.	- Due to the size no detailed knowledge about its members.
- Ensures involvement of stakeholders (relevant ministries, intermediaries, RTOs, clusters etc.) in development and implementation of strategies and funding programs.	 - Difficult to mobilize small comparents to participate. - Lack of awareness in SMEs around the services of AIPMA.
AIPMA promotes plastics in compliance with the National and Interna- tional Standards and Certifications in this regard.	 Applying for funding is too complicated and time consuming stealing time and awareness of the members.
AIPMA is recognized by the Chemical & Fertilizers Ministry, Department of	- Uncertain future due to no public base funding.
ministries to voice concerns and difficulties faced by the industry.	 Dependant on public funded projects. Fewer employees than in earlier days.
AIPMA is the preferred organizer of national as well as international seminars, lectures, training programs and liaison between the government and the industry.	- Relatively low membership fees.
The organization acts as nodal agents to promote global plastics exhibi- tions & trade delegations.	
- Triple-helix cooperation through systems. The triple helix model of inno- vation refers to a set of interactions between academia (the university), industry and government, to foster economic and social development.	





 Holds a strong position in the innovation system. Ensures bottoms up approaches, driven by demand of the industry. In good cooperation with regional government, regional strategies are developed with input from business leaders. Increasing experience with international projects and increasing interest from the members. Specific focus on the automotive industry through international events. 	
OPPORTUNITIES	THREATS
All India Plastics Manufacturers' Association, AIPMA	All India Plastics Manufacturers' Association, AIPMA
 Good funding opportunities regarding plastic recycling projects both natio- nally and internationally. 	- Reduction of structural funds.
- Growing weight of clusters in policymaking and knowledge funneling.	- No further public funding to be applied for.
- New funding possibilities to be applied for by the end of 2023.	- No or too little need for the services offered by AIPMA
- New round of basic funding for networks to be applied for in 2024.	- Employees leaving the organization due to uncertainties
- Network activities targeted the European plastic industry.	
- New round of basic funding for networks to be applied for in 2024.	- No or too little need for the services offered by AIPMA.
- Network activities targeted the European plastic industry.	- Employees leaving the organization due to uncertainties.





The above SWOT-analyses are the written outcome of meetings with:

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The analyses will serve as input to the final reporting to the European Community of the project: International Cluster Cooperation for Recycling of Polymers, Project Number: 951200.





SWOT ANALYSIS OF THE PLASTIC PROCESSING INDUSTRY IN ISRAEL

STRENGTHS	WEAKNESSES
 Established location of the solid waste management center Regular waste collection (Five waste separation bins are presented to the public) Strong information and training programs to promote waste management Legislative action, the so-called "Plastic bag law" introduced in 2017 In 2018, the Ministry of Environmental Protection created a national plan for streamlining resources and a circular economy in industry Israel is renowned for its remarkable ecological achievements and is recognized as a hub for eco-innovation. Various innovative post-plastic usage innovations (e.g. UBQ converts household waste into sustainable bio-based materials that can serve as feedstock for new products, or Plastic2Nrg converts plastics into electricity through a unique oxidation methodology) National interventions: Israel's Clean Beach Program & Clean Coast Index; Municipal Solid Waste Management; Plastic Bag Law. 	 Israel's rising production and consumption of single-use plastics indicate a lack of eco-design Israelis are among the highest consumers of plastic in the world – this could be an opportunity for a more eco-design approach in combination with waste taxation Inadequate waste management infrastructure Inefficient sorting of food waste Shortcomings in the composting process The incentive provided for recycling single-use plastics is low. To buy new plastics remains cheaper than investing in recycling infrastructure. The incentive to recycle SUPs is even lower for individual consumers who don't see the direct benefits of recycling. Lack of stronger government intervention (such as the "bag law") is required to achieve set goals in terms of a circular plastic economy. Majority of Israel's plastic waste is transported overseas.





- **OPPORTUNITIES**

- Application of new technologies
- Waste taxation motivate the public to make less waste or use the money for innovation in the area
- Israel's recent waste management action plans include plans to develop a large-scale waste-to-energy facility. Energy recovery is an alternative method to retain the value of plastics in the economy – thus turning the weakness of sending waste abroad into the creation of new industries and jobs.
- Increasing demand for more sustainable alternatives has led many plastic producers to turn to bioplastics. Also, there is growing investment in this new industry (But the biopolymer industry is still in the research and development stage and will take time to fully evolve).
- Creating a circular economy is becoming a central issue in sustainable development strategies at the national, regional, and national levels. The circular economy framework has been widely accepted as an opportunity to simultaneously benefit society, the economy, and the environment. This is largely driven by the Ministry of Environmental Protection, with additional contributions from the Ministry of Economy & Industry in Israel.
- Israel has planned to recycle 50% of its total waste by 2050
- Recycling policy including an incentive to recycle single-use plastics provides a framework/tool for public behaviour change

- THREATS

- Insufficient attention to promoting environmental research
- Invalidity of composting standardization with the inability to recycle biowaste efficiently poses threat to waste management actions as it is a significant source of waste that can be effectively used for the circular economy.
- Latent development of recycling environment inefficient and consumptive nature of Israel's current plastic economy
- Necessity of Consumer Engagement sustainability-oriented approaches – lack of political will to force stricter laws incentivizing the public for more sustainable thinking
- Incentivizing Habit Changes shifting consumer behavior through social and financial means.
- Financial Incentives efforts to improve recycling rates have largely consisted of financial mechanisms.
- Public distrust as a barrier poor self-efficacy that drives public inaction and deters sustainable behaviour. Lack of trust leads to a belief that individual behaviours cannot influence the situation (effect of selflegitimization).





SWOT ANALYSIS OF THE PLASTIC INDUSTRY IN CANADA

STRENGTHS	WEAKNESSES
Canada is the 6th largest producer of plastics in the world. Strong plastic and rubber industry	Recruitment and retention of the workforce.
The annual growth rate, since 2000, has been growing steadily and, despite a certain dip in 2008 and the threat of Asian competitors, the outlook is still favorable with significant growth.	30% of the employees are women and they are mostly active in administrative positions. The main obstacle to their integration is the physical nature of the work. An industry with many SMEs who struggle to stay in business. They seem to have low margins.
The plastics and composites industry is composed mainly of small and medium-sized companies, which is an undeniable advantage since SMEs are able to react to changes in the environment more quickly than large	Many barriers still to be overcome in order to use more recycled plastic as raw material: (price and quality)
companies	Some polymers still technically difficult to recycle
70% of companies use up to 79% recycled plastics.	
Government of Canada actions:	
• The Canadian Plastics Science Program	
 Canadian Plastics Innovation Challenge Microheads in Toiletries Regulations 	
 Plastics in the Oceans Charter 	
 Zero Plastic Waste Strategy and Canada-wide Action Plan 	
(Phase 1 and Phase 2)	
Advanced materials in Quebec:	
 More than 450 companies conducting internal R&D 	
activities and collaborating with external partners	
 More than 45,000 jobs 	





 Engine of innovation and growth for Quebec. Quebec is home to 28% of Canada's plastics and composites companies, second only to Ontario's 46%. Important R&D community: Groups of academic and industrial researchers Numerous networks State-of-the-art equipment platforms The plastic industry is very dedicated to recycling of plastics and many initiatives are set up to replace the use of virgin plastic with recycled plastics. 	
OPPORTUNITIES	THREATS
 Quebec shares a long border with the United States, which is one of the largest markets in the world for the manufacture of machinery, tools and resins as well as for the consumption of plastic products. In a context of globalization, such proximity gives Quebec producers an unparalleled advantage in the world, due to comparative transportation and commercial costs. The industry can count on numerous teaching and research institutions with specializations in the field of polymers as well as high-caliber training programs at the high school, college and university levels adapted to the needs. The trend towards sustainable development, which allows for a reduction in an advantage in the second commencies. 	 COVID-19 has brought several negative impacts to the industry, including weakened employee mental health that is expected to be felt for some years to come. The polymer sector and industry is regularly accused of having a negative impact on the environment. General negative attitude towards the use of plastics. Replacement of plastic with other materials.
- Acceleration of the digital shift	-Polymer sector and industry regularly accused of having a negative impact on environment. Overall negative attitude towards use of plastic.
and the circular economy - Recruiting an immigrant labor pool in response to worker shortage issues.	- Substitution of plastic with other materials.



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	An increased willingness to pay extra for items made of recycled material, using recycled material can be a selling point for plastic's industrials	- The multi material solution is often chosen to substitute plastic
	The industrials in plastic sector tend to adopt more circular economy model	
	Recycling is an alternative to the substitution of plastics by other materials.	
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SWOT ANALYSIS OF THE PLASTIC PROCESSING INDUSTRY IN UNITED STATES OF AMERICA

STRENGTHS	WEAKNESSES
- Plastics industry in the USA is broad-based and stable. Stable production figures.	- The U.S. was the world's top plastics and rubber producer in 2005. By 2020, Chinese
The biggest exporter of resin in 2019 was the U.S.	plastics and rubber production was 2.5 times that of the U.S.
- One of the technologically most advanced countries, strong research and	- Strong dependence on exports
development on a national level	- Regarding recycling, weak awareness for recycling topics/ sustainability
- Attracts researchers and high skilled employees worldwide strengthening the	- Geographically massive and therefore very diverse, also natural disasters like
manufacturing of products in their own country (back to the US "buy American")	earthquakes
OPPORTUNITIES	THREATS
- Challenges create new business models and new companies	- General negative developments such as recession, shortage of raw
- China, the U.S., and Germany top three players in the global plastics trade	
in 2020 (similarities)	- "America first" strategy
- Strengthening the cooperation in the industry itself and utilize the expertise	- Trade wars e.g. with China
of all plastics industry companies.	- Shortage of skilled workers
	- Increasing regulations in terms of requirements for recycling, waste reduction and prevention, design for disassembly etc.
	- Bans on certain types of polymer materials and consumer demand for alternatives
	- Different laws in different countries makes it difficult to enter global markets





SWOT ANALYSIS OF THE POLYMER INDUSTRY CLUSTER (GAC OHIO)

STRENGTHS	WEAKNESSES
- Globally recognized universities in polymers and advanced materials	-Limited venture funding
research	- Lack of entrepreneurial ecosystem
- Strong industry presence and plastic manufacturing base	- Skilled workforce pipeline
- Strong bio-derived, nature inspired, liquid crystal research community	- High capital requirements
- Low customer class concentration	- High competition, medium imports, high volatility
- Low product and service concentration	- High product & service concentration
- Strong supporting and service infrastructure	- High customer class concentration
- High revenue per employee – efficiency innovation	- Lack of data analytics, AI, VR, Machine Learning talen and initiative
	- Weak local and global collaboration
OPPORTUNITIES	THREATS
- Potential for strong integration and collaboration between universities and	- Polymer Centers elsewhere in Ohio (eg Ohio state), Columbus and other
industry – education, research & innovation	states e.g. Research Triangle Park
- Lead the world in sustainability – materials and product lifecycle	- Loss of polymer science talent to other regions and states
management, Green Polymer Valley	- Low revenue growth
- High revenue growth	- Low performance drivers
- High performance drivers	- Local major companies venture spending out of state
- Trade-weighted index	- Automotive production moving to south and western states
- High skilled/ wages jobs	- Industrial production index





SWOT ANALYSIS OF THE RECYCLING IN UNITED STATES OF AMERICA

STRENGTHS	WEAKNESSES
- One of the technologically most advanced countries, strong research and	- Very low recycling rate
development on a national level	- Separation of waste not standardized and common
- High-consumption and high-spending residents in general	- No standardized legal situation concerning recycling
	- Awareness of the need for recycling not established in the population
	- Single-Stream-Recycling
OPPORTUNITIES	THREATS
- Great market potential, as the sector is only in its beginnings	- Increasing regulations in terms of requirements for recyclability, waste
- Great opportunities for European companies to sell machines for recycling	reduction and prevention, design for disassembly etc.
applications	- Bans on certain types of polymer materials and consumer demand for
- Strengthening the manufacturing of products in their own country (back to	alternatives
the US "buy American")	- General negative developments such as recession, shortage of raw
- Due to the size of the US market, enormous growth potential of the	materials
recycling sector	- Shortage of skilled workers
- Cross-industry cooperation in the plastics sector possible	





SWOT ANALYSIS SYNTHESIS OF THE PLASTIC INDUSTRY IN STRATEGIC TARGET COUNTRIES

STRENGTHS	WEAKNESSES
-Academia is involved in funded recycling projects, and research goes on at university level.	-Very low recycling rate
-The plastic industry is very dedicated to recycling of plastics and many	-Separation of waste not standardized and common
initiatives are set up to replace the use of virgin plastic with recycled plastics.	-No standardized legal situation concerning recycling Awareness of the need for recycling not established in the population
-Strong industry presence and plastic manufacturing base	-Many barriers still to be overcome in order to use more recycled plastic as
-The public is getting more aware of the importance of recycling and the use of recyclable materials.	raw material: (price and quality)
-The increasing cost of energy and of fossil-based fuels due to the geopo-	-High capital requirements
plastic – chemical as well as mechanical recycling	-some polymers sum technically difficult to recycle
-Increasing experience with international projects and increasing interest from the members.	
-Triple-helix cooperation through systems. The triple helix model of inno- vation refers to a set of interactions between academia (the university),	
industry and government, to foster economic and social development.	
- Ensures involvement of stakeholders (relevant ministries, intermediaries, RTOs, clusters etc.) in development and implementation of strategies and	
tunding programs.	





OPPORTUNITIES	THREATS
- The trend towards sustainable development, which allows for a reduction in environmental impact that can be translated into sound waste management.	- The polymer sector and industry is regularly accused of having a negative impact on the environment. General negative attitude towards the use of plastics.
-Growing weight of clusters in policymaking and knowledge funnelling.	- Replacement of plastic with other materials.
-Network activities targeted the European plastic industry. Great opportunities for European companies to sell machines for recycling	-Multi-material solution is often chosen to replace plastic.
applications	-Polymer sector and industry regularly accused of having a negative impact on environment. Overall negative attitude towards use of plastic.
- Acceleration of the digital shift	
- Implementing initiatives in line with the principles of sustainable	- Substitution of plastic with other materials.
development and the circular economy	-The multimaterial solution is often chosen to substitute plastic
-Cross-industry cooperation in the plastics sector possible	-Increasing regulations in terms of requirements for recyclability, waste reduction and prevention, design for disassembly etc.
 An increased willingness to pay extra for items made of recycled material, using recycled material can be a selling point for plastic's industrials. 	-General negative developments such as recession, shortage of raw mate- rials
- The industrials in plastic sector tend to adopt more circular economy model	-Shortage of skilled workers
- Recycling is an alternative to the substitution of plastics by other materials.	





SWOT ANALYSIS : EU AUTOMOTIVE MARKET & RECYCLING

STRENGTHS	WEAKNESSES
-OEM strong skills and tier one suppliers in EU, especially in France and Germany: Bosch, Continental, Valeo, Faurecia-Hella, Michelin, etc. - Major automotive stakeholders' will to include eco-design and circular	- All materials are still not intrinsically recyclable (composites and crosslinked elastomers, battery chemistry) or are not recyclable because they contain hazardous or polluted substances (for example, a 20 years vehicle contains substances that may be polluted or forbidden by REACH regulation)
 economy: Stellantis group undertook having 30% green materials (recycled or biobased) on its vehicles Michelin: BlackCycle project (designing world-first processes to produce new tyres from end-of-life tyres), partnership with Enviro (first new-generation recycling plant built in Chile), partnership with Canadian company Pyrowave to industrialize an innovative plastic waste recycling technology 	 -OEM still not enough willing to simplify some specifications -Multimaterials solutions too often chosen -No technological solution to recycle some of the new major components such as batteries or some substances (flame retardants) - Few reuse for parts of end-of-life vehicles; industrials not organized for parts of the solution of the solution
 Audi works with Karlsruhe Institute for Technology for chemical recycling pilot project Polymer materials (plastics, composites) replacing steel or glass allows to lower vehicle weight 	 No obligation or few obligations to recycle some wearing parts apart from tyres (example: no obligation to recycle wiper blades and filters, few obligations to recycle bumpers
- Existing recycling and material recovery technologies, new technologies also in development	 Energy recovery sometimes still preferred (not enough will from automotive and material stakeholders)
 Less and less diversity in materials used : reduction in materials (less specialty rubber linked to heat engine technical specifications, simplified interior design of electric vehicles such as Tesla or Volkswagen ID 	





OPPORTUNITIES	THREATS
-New public regulations imposing a higher and higher rate of recycled materials	- Imperative compliance with REACH regulation
- Integration of recycled materials can be an argument for sales	 Instability of automotive market: vehicle of the future (use vs possession), energy to use, slow fleet renewal
- Circular economy; REACH, sustainable development	- Extending vehicle life (more than 10 years in developed countries)
- Design for recycling, recyclability, etc.	 End of life of electric vehicles and batteries: lifecycle of some products is still unknown
- Imperative need to lower vehicle weight (electrification, autonomous car)	Electric vehicles and betteries are duesd in Chine but anding their life
- Electric vehicle and hydrogen: 100% of non-heat engine vehicles from 2035/2040 (new heat engine vehicles will be banned from sales in Europe and	in Europe: how to integrate those materials in China for recycling?
North America)	 No taxes of very few taxes on using virgin raw materials, no green tax on new vehicles or tyres, etc.
 Raw materials and fossil energy tensions: higher costs are giving an advantage to recycled materials 	
- Shortening and securing the supply chain	
- Refurbishing strategy of car manufacturers (example: Renault Refactory, Flins (France)	

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